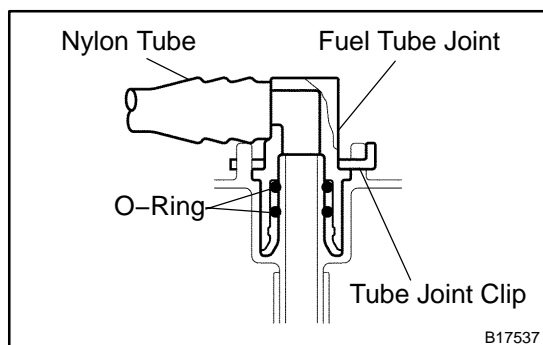


## REMOVAL

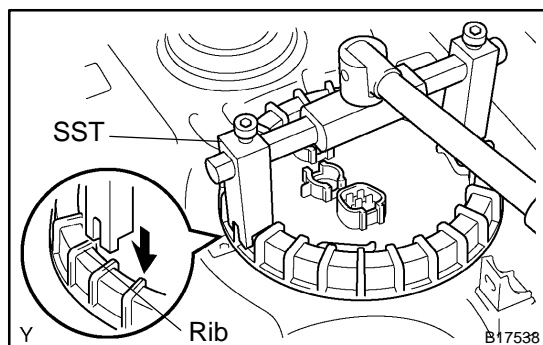
1. **REMOVE FUEL TANK ASSEMBLY** (See page [SF-33](#))
2. **DISCONNECT FUEL SUCTION TUBE**

Remove the 2 tube clips, and pull out the 2 fuel tubes.



### NOTICE:

- Before this operation, check the connector for dirt, mud or other contamination. Clean if necessary.
- Be careful of mud. The connector's O-ring, which seals the pipe and connector, is easily contaminated.
- Do not use any tool in this operation.
- Do not bend or twist the nylon tube. Protect the connector by covering it with a plastic bag.
- When the pipe and connector are stuck, push and pull the connector to release and pull the connector out carefully.



### 3. REMOVE FUEL PUMP ASSEMBLY

- (a) Using SST, loosen the fuel pump gauge retainer.  
SST 09808-14020 (09808-01410, 09808-01420, 09808-01430)

#### HINT:

A rib on the fuel pump gauge retainer fits into a tip of the SST.

- (b) Remove the fuel pump gauge retainer.
- (c) Remove the fuel suction tube.

### NOTICE:

**Be careful not to bend the arm of the fuel sender gauge.**

- (d) Remove the gasket from the fuel tank.